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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

001613

D4030-041
Job Sheet 173397



Part No: D4030-041

Job Qty: 1 ea

Part Name: Long Basket Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/1/18

Job Tracking No:

Due Date: 3/12/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG REV D SHEETS 1,3,4 IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/10/18	0.00	0.00	Start Up Stores/Pkg-1		MAR 13 2018
100	Packaging	1 pcs		3/10/18	0.00	0.00	Packaging1-4		MAR 13 2018
110	HandFinish	1 pcs		3/12/18	0.00	1.03	HandFinish4		MAR 13 2018
120	QC	1 pcs		3/12/18	0.00	0.00	QC5		APR 05 2018
130	Packaging	1 pcs		3/12/18	0.00	0.00	Packaging3-2		9-85 Smb
140	QC21-SA	1 Ea		3/12/18	0.00	0.00	QC21		PK002

DAS
21
9-89

APR 09 2018



Container No: S050790



Part: D4030-041

Job No: 173397

Serial No/Batch: S050790

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Howkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/13/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A	Bolt	4 Ea (4 ea)	90-Start up Operation	
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	
AN310-4	Nut	3 Ea (3 ea)	90-Start up Operation	
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	
AN4-12	Bolt	3 Ea (3 ea)	90-Start up Operation	
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	
D2530	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	
D3917-3	Washer	6 Ea (6 ea)	90-Start up Operation	
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	
D3953-21	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	
D3953-7	Spring Spacer	2 Ea (2 ea)	90-Start up Operation	
D3953-9	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	
D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	
MS21042L3	Nut	6 Ea (6 ea)	90-Start up Operation	
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	
MS24665-151	Cotter Pin	3 Ea (3 ea)	90-Start up Operation	
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	
NAS1149F0332P	Washer	8 Ea (8 ea)	90-Start up Operation	
NAS1149F0432P	Washer	6 Ea (6 ea)	90-Start up Operation	
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation	
D3913-041	Long Basket Base Assembly, 350	1 Ea (1 ea)	110-HandFinish	5050477
D3914-041	Long Basket Lid Assembly (350)	1 Ea (1 ea)	110-HandFinish	5048131

002271

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-14A	4	164	0
	AN3-16A	2	142	0
	AN310-4	3	74	0
	AN310C4	2	74	0
	AN4-12	3	108	0
	AN5-17A	4	91	0
	D2530	1	32	0
	D2535	2	10	0
	D2537	2	60	0
	D3917-3	6	97	0
	D3953-17	2	45	0
	D3953-19	1	32	0
	D3953-21	1	4	0
	D3953-3	2	45	0
	D3953-7	2	20	0
	D3953-9	2	23	0
	D3969-3	1	10	0
	MS21042L3	6	3,345	0
	MS21042L5	4	857	0
	MS24665-151	3	107	0
	MS24665-300	2	154	0
	NAS1149C0432R	2	1,167	0
	NAS1149F0332P	8	3,235	0
	NAS1149F0432P	6	1,158	0
	NAS1149F0563P	4	181	0
110-HandFinish	D3913-041	1	2	0
	D3914-041	1	6	0

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001613	S050774	AN3-14A	Bolt	S019387	ST349	4
001613	S050768	AN3-16A	Bolt	S014737	ST348	2
001613	S050765	AN310-4	Nut	S019389	ST331	3
001613	S033763	AN310C4	Nut	s019390	ST331	1
001613	S034852	AN310C4	Nut	S019390	ST331	1
001613	S050753	AN4-12	Bolt	S019372	ST344	3
001613	S050749	AN5-17A	Bolt	S019409	ST337A	4
001613	S050743	D2530	Handle Weldment	s045607	ST379	1
001613	S050736	D2535	Spring	S047896	ST008	2
001613	S050732	D2537	Bushing	S043700	ST008	2
001613	S050720	D3917-3	Washer	S043508	ST056	6
001613	S050719	D3953-17	Gas Spring Spacer	S043539	ST060	2
001613	S050710	D3953-19	Gas Spring Bracket	S043461	ST060	1
001613	S050709	D3953-21	Gas Spring Bracket	S049481	ST061	1
001613	S050703	D3953-3	Gas Spring Stud, Lid	S043568	ST060	2
001613	S050700	D3953-7	Spring Spacer	S036671	ST060	2
001613	S050689	D3969-3	Spring (Basket Lid)	S025028	ST364	1
001613	S050688	MS21042L3	Nut	S038764	ST303	6
001613	S050683	MS21042L5	Nut	S016880	ST303	4
001613	S050681	MS24665-151	Cotter Pin	S027553	ST289	3
001613	S050676	MS24665-300	Cotter Pin	S015687	ST288	2
001613	S050673	NAS1149C0432R	Washer	S025742	ST266	2
001613	S050669	NAS1149F0332P	Washer	S020603	ST262	8
001613	S050666	NAS1149F0432P	Washer	S034412	ST362	6
001613	S050662	NAS1149F0563P	Washer	S038769	ST263	4

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/13/18 1:30 PM Dart.joly.jocelyne